

Date: Monday, 20/04/2009 12:52:46 PM
 User: Chantal Lavoie

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : TIE-WRAP MOUNT
Job Number : 47321	
Estimate Number : 12796	
P.O. Number :	Part Number : D36001
This Issue : 20/04/2009 S.O. No. :	Drawing Number : D3600 REV A
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : PURCHASED PARTS	Drawing Revision : A
Previous Run : 45719	Material :
Written By : <u>CL 09/04/20</u>	Due Date : 24/04/2009 Qty: 100 Um: Each
Checked & Approved By : <u>CL 09/04/20</u>	
Comment : Est Rev:A New Issue 07.03.07 JLM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: Issue P/O: 8597
 Purchase Part Number: 7566K25
 Supplier: Mc Master Carr
 Certificate of conformity is required

CL 09/04/20 (100)

2.0	7566K25	TIE WRAP MOUNT
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 100.0000 Each(s)
 TIE WRAP MOUNT

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
 Receive & Inspect For Transit Damage
 Ensure certificate of conformity is attached

09/4/21 (100)

4.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK

09/04/20 (K98) center

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
 Identify and Stock
 Location: ST 117

09/04/22 (K98)

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: TIE-WRAP MOUNT

Job Number: 47321

Part Number: D36001

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

09/04/22
MF

Job Completion



MF
09-04-22

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DESIGN <i>LE</i>	DRAWN BY <i>LE</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>B</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3600	REV. A SHEET 1 OF 1
DATE 07.02.12		TITLE TIE-WRAP MOUNT SCALE NTS	
REV A	DATE 07.02.12	DESCRIPTION NEW ISSUE	

RELEASED
07.02.27 *[Signature]*

SPECIFICATION CONTROL DRAWING

DART P/N	DESCRIPTION	MAX TIE WIDTH (in)	MOUNTING STYLE	MCMaster-CARR P/N
D3600-1	OFF-WHITE ADHESIVE BACK TIE-WRAP MOUNT	0.15	ADHESIVE BACK	7566K25

D3600-X TIE-WRAP MOUNT

CL09/04/20
W/O: 47321

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cle.sales@mcmaster.com

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A 1K7
Canada
Attention: Main Finished Goods Location

Purchase Order
PO00008597

McMaster-Carr Number
5383510-01

Page 1 of 1

04/20/2009

Line	Description	Ordered	Shipped		
1	7130K41 Standard Nylon Cable Tie, 6-3/8" L, 1-1/2" Bundle Diameter, 18#tensile Strength, White, Packs of 100	1 Pack	1	3 - 116 - 01	04 - 38 K41 1 PK 1
2	7566K25 Cable Tie Holder, Adhesive Backed, Four Way, for .19" Maximum Tie Width, Packs of 100	1 Pack	1	3 - 122 - 06	26 - 09 K25 1 PK 2

See below

Dart Aerospace Ltd

EXP

Cycle

39



1 lb
2 lines

FW1BSP39
04/20/2009
12:57/13:07
999

SS-R-0707

9011346909783

